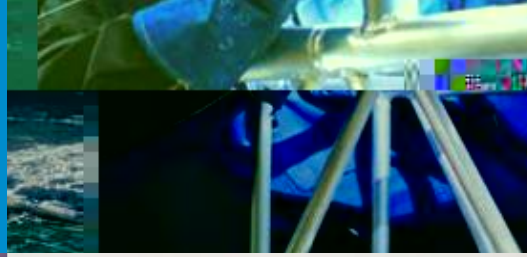




**G L L**

---

**CROMAROD**  
**CROMACORE**  
**CROMAMIG**  
**CROMATIG**

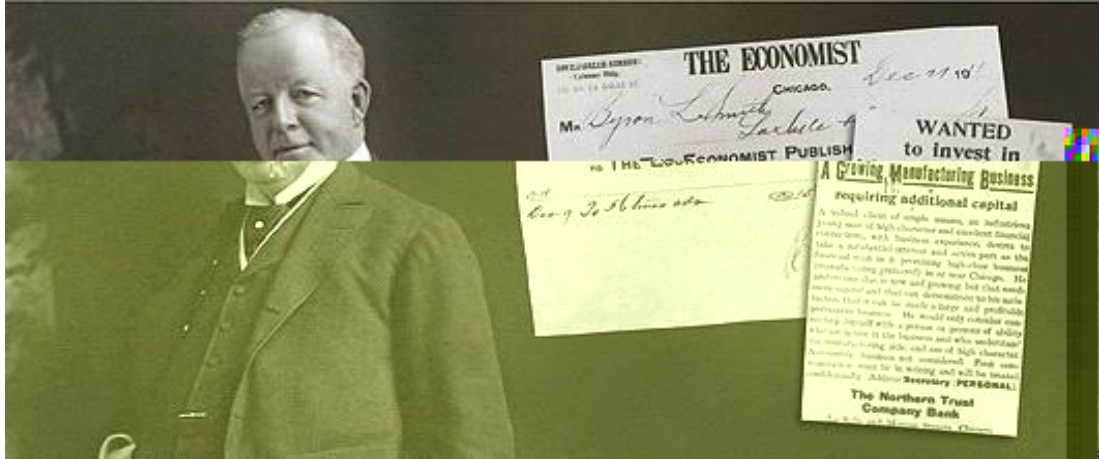


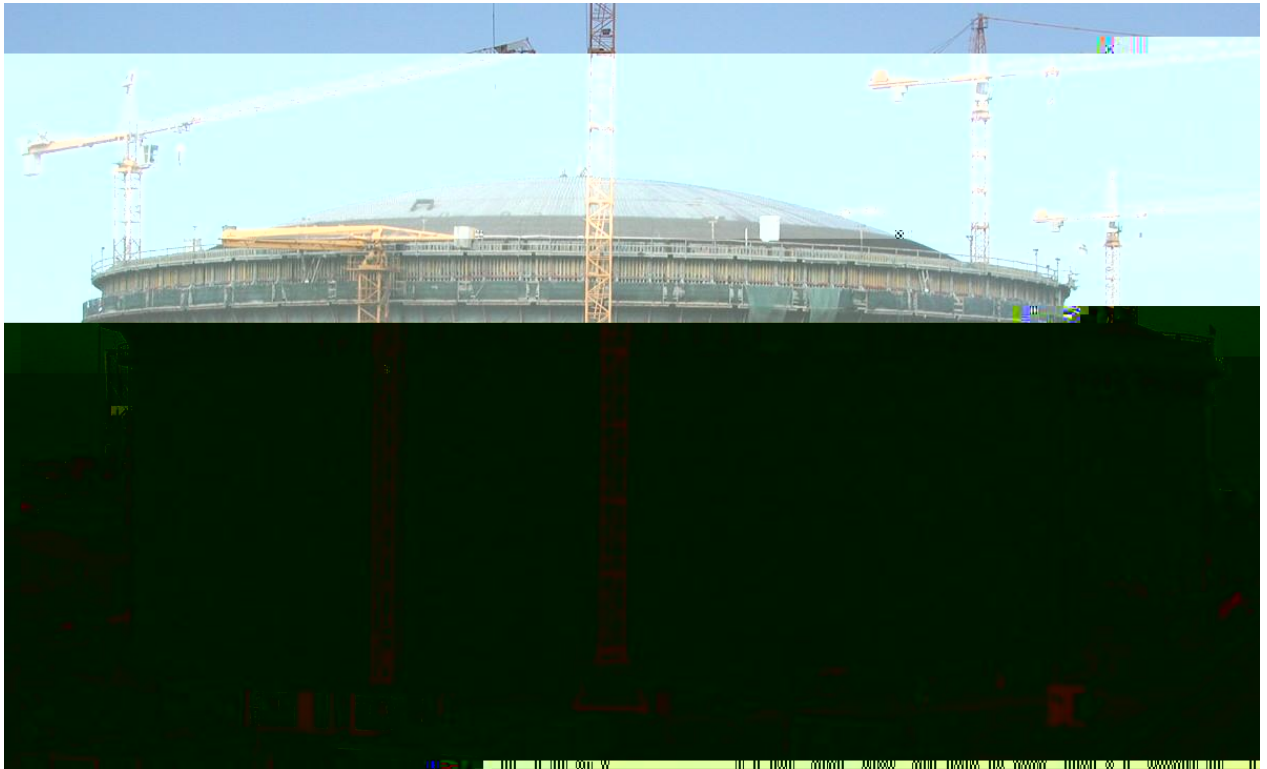
**HIGH**  
**PRODUCTIVITY**  
**AND RELIABLE**  
**END-RESULTS**



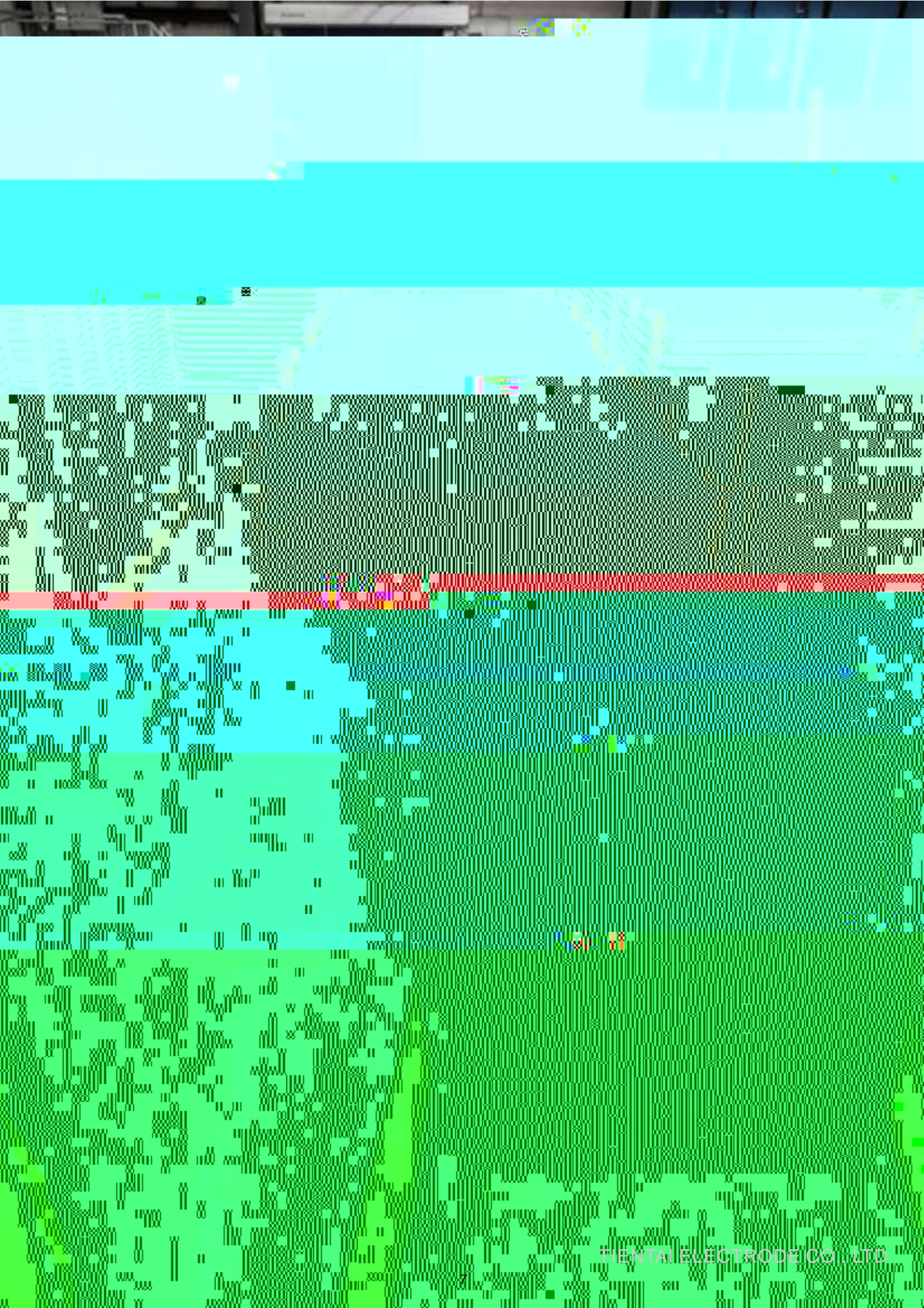
**QUALITY**  
**& KNOW-HOW**  
**IN WELDING**











				(%)	ISO-V J	°C
9Ni	X7Ni9	>585	680-820	>18	>100	-196
	X8Ni9	>585		>18	>70	
	A353	>515	690-825	>20	>34	
	A553	>585		>20	>34	
5Ni	X12Ni5	390	530-710	20	47	-110
3.5Ni	A203 Gr, D-E	355	490-620	22	27	-100
	12Ni14					
2.5Ni	A203 Gr, A-B	275	480-620	22	27	-80
1.5Ni	15NiMn6	355	490-640	22	27	-80
0.5Ni	11MnNi5-3	285	420-530	24	40	-60
	13MnNi6-3	355	490-610	22	27	-60
	P355 QL1	355	490-630	22	27	-40
	P355 QL2					-60
	A537 CL1	345	485-620	22		-40
	A537 CL2	415	550-690	22	27	-60
		240	415	17	27	-30
	A516 Gr.70	260	485-620		27	-30
	A283 Gr.C	205	380-515	25	-	-30
	A240 Tpye 304L mod	240	550min		27	-196



		SMAW	FCAW	SAW
9Ni	X7Ni9	TNM-9	TFW-625	TFS-340*TW-17
	X8Ni9			
	A353			
	A553			
5Ni	X12Ni5	TNM-9	TFW-625 TFW-5T	TFS-340*TW-17
3.5Ni	A203 Gr, D-E	TN-	TFW-5T	TF-210*TSW-E33
	12Ni14			
2.5Ni	A203 Gr, A-B	TN-	TFW-5T	TF-210*TSW-E3
1.5Ni	15NiMn6	TN-	TFW-5T	TF-210*TSW-E3
0.5Ni	11MnNi5-3	TN-28	TWE-81K2	TF-210*TSW-E40
	13MnNi6-3	TN-28	TWE-81K2	TF-210*TSW-E40
	P355 QL1	TN-18	TWE-811Ni1	TF-210*TSW-E40
	P355 QL2	TN-28	TWE-81K2	TF-210*TSW-E40
	A537 CL1	TN-18	TWE-811Ni1	TF-210*TSW-E40
	A537 CL2	TN-28	TWE-81K2	TF-210*TSW-E40
		TL-581	ArcStar T12	TF-210*TSW-12KH
	A516 Gr.70	TL-50	TWE-711	TF-570*TSW-12KM
	A283 Gr.C	TL-50	TWE-711	TF-570*TSW-12KM
	A240 Tpye 304L mod	TS-308LB	TFW-308L	TFS-300*TW-308L



TIENTAI ELECTRODE CO., LTD.



天泰焊接设备 美国伊利诺斯工具公司旗下知名品牌



AN ILLINOIS TOOL WORKS COMPANY